

- ◆ Made In **U.S.A.**
- ◆ 1/2" Universal Shank
- ◆ Milled Teeth
- ◆ Matrix II Cutting Edge
- ◆ Tooth Hardness Rc 65-67
- ◆ 8% Cobalt
- ◆ Vacuum Heat Treatment
- ◆ Long Life

- ◆ Shock Resistant Teeth
- ◆ High Edge Hardness
- ◆ High Heat Resistance
- ◆ High Wear Resistance
- ◆ Greater Rigidity
- ◆ Resists Tooth Strippage
- ◆ Accepts Higher Feed Pressure.

Made In



All Purpose Reciprocating Blades - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Pack QTY.	List	Bulk (50 Pcs.) Part #	List
RB636W	6"	6T	Wood & Nail Slope	3/4" x 6" x .050	5		BU-RB636W	
RB656WS	6"	6T	Wood & Nail Scroll	3/4" x 6" x .050	5		BU-RB656WS	
RB956W	9"	6T	Wood & Nail	3/4" x 9" x .050	5		BU-RB956W	
RB125W	12"	6T	Wood & Nail	3/4" x 12" x .050	5		BU-RB125W	
RB414M	4"	14T	Metal	3/4" x 4" x .035	5		BU-RB414M	
RB418M	4"	18T	Metal	3/4" x 4" x .035	5		BU-RB418M	
RB424M	4"	24T	Metal	3/4" x 4" x .035	5		BU-RB424M	
RB610HDM	6"	10T	Metal	3/4" x 6" x .035	5		BU-RB610HDM	
RB614HDM	6"	14T	Metal	3/4" x 6" x .035	5		BU-RB614HDM	
RB618HDM	6"	18T	Metal	3/4" x 6" x .035	5		BU-RB618HDM	
RB624HDM	6"	24T	Metal	3/4" x 6" x .035	5		BU-RB624HDM	
RB810HDM	8"	10T	Metal 10/14 V.P.	3/4" x 8" x .035	5		BU-RB810HDM	
RB814HDM	8"	14T	Metal	3/4" x 8" x .035	5		BU-RB814HDM	
RB818HDM	8"	18T	Metal	3/4" x 8" x .035	5		BU-RB818HDM	
RB1010HDM	10"	10T	Metal	3/4" x 10" x .035	5		BU-RB1010HDM	
RB1018HDM	10"	18T	Metal	3/4" x 10" x .035	5		BU-RB1018HDM	
RB1218HDM	12"	18T	Metal	3/4" x 12" x .035	5		BU-RB1218HDM	
RB636DW	6"	6T	Drywall V Head	3/4" x 6" x .035	5		BU-RB636DW	
R8CCRF	8"	Carbide Grit	Cast Iron-Ceramic Tile	3/4" x 8" x .050	1		BU-R8CCRF	

MAIN OFFICE
 INTERNATIONAL TOOL MANUFACTURING
 71-08 51ST. AVENUE, WOODSIDE, NY 11377
 (718) 446-0711 - (800) 247-5696 - FAX (718) 899-6553

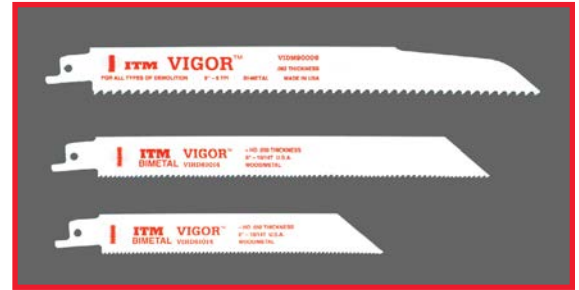


INTERNATIONAL TOOL MANUFACTURING
 675-E-PROGRESS CENTER AVE., LAWRENCEVILLE, GA 30043
 (770) 962-5454 - (800) 229-1776 - FAX (770) 962-5869

VIGOR™

Industrial Blades are Vigorous Blades.

- ◆ Made In U.S.A.
- ◆ 1/2" Universal Shank
- ◆ 45% Thicker Than All Purpose Blades
- ◆ Wider Than All Purpose Blades
- ◆ Stay Rigid
- ◆ No Vibration
- ◆ More Cuts Per Blade



Made In



VIGOR Heavy Duty Reciprocating Blades - Bi-Metal

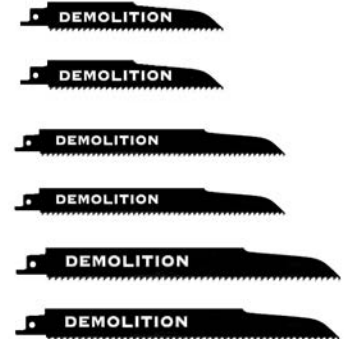
Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Pack QTY.	List	Bulk (50 Pcs.) Part #	List
VIHD61014	6"	10/14 V.P.	HEAVY DUTY	3/4" X 6" X .050	5		BU-VIHD61014	
VIHD81014	8"	10/14 V.P.	HEAVY DUTY	3/4" X 8" X .050	5		BU-VIHD81014	
VIHD12014	12"	10/14 V.P.	HEAVY DUTY	3/4" X 12" X .050	5		BU-VIHD12014	

V.P. = Variable Pitch (Teeth)



VIGOR Demolition Reciprocating Blades - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Pack QTY.	List	Bulk (25 Pcs.) Part #	List
VIDM60006	6"	6T	DEMOLITION	7/8" X 6" X .062	3		BU-VIDM60006	
VIDM60010	6"	10T	DEMOLITION	7/8" X 6" X .062	3		BU-VIDM60010	
VIDM90006	9"	6T	DEMOLITION	7/8" X 9" X .062	3		BU-VIDM90006	
VIDM90010	9"	10T	DEMOLITION	7/8" X 9" X .062	3		BU-VIDM90010	
VIDM12006	12"	6T	DEMOLITION	7/8" X 12" X .062	3		BU-VIDM12006	
VIHD12010	12"	10T	DEMOLITION	7/8" X 12" X .062	3		BU-VIHD12010	



Tooth Style:



Standard beveled configuration



10/14 Variable Pitch beveled configuration









Made In







- ◆ Made In U.S.A.
- ◆ Industrial Quality
- ◆ Milled Teeth





BOSCH Shank Metal Cutting Blades - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Application	Pack QTY.	List	Bulk (50 Pcs.) Part #	List
 BJB30014M	3"	14T	BOSCH SHANK JIG SAW	3" x 3/8" x 0.35	THICK METAL	5		BJB30014MB	
 BJB30018M	3"	18T	BOSCH SHANK JIG SAW	3" x 3/8" x 0.35	METAL TUBING	5		BJB30018MB	
 BJB30024M	3"	24T	BOSCH SHANK JIG SAW	3" x 3/8" x 0.35	THIN METAL TUBING	5		BJB30024MB	
 BJB52521M	5-1/4"	21T	BOSCH SHANK JIG SAW	5-1/4" x 5/16" x .042	SOFT STEEL ALUMINUM	5		BJB52521MB	



BOSCH Shank Wood / Plastic Cutting Blades - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Application	Pack QTY.	List	Bulk (50 Pcs.) Part #	List
 BJB40006W	4"	6T	BOSCH SHANK JIG SAW	4" x 5/16" x .040	WOOD FIBER BOARD	5		BJB40006WB	
 BJB40008W	4"	8T	BOSCH SHANK JIG SAW	4" x 5/16" x .035	GENERAL WOOD/PLASTIC	5		BJB40008WB	
 BJB40010W	4"	10T	BOSCH SHANK JIG SAW	4" x 5/16" x .035	ALL WOOD/PLASTIC	5		BJB40010WB	
 BJB52512W	5-1/4"	12T	BOSCH SHANK JIG SAW	5-1/4" x 5/16" x .042	WOOD/PLASTIC METAL	5		BJB52512WB	

UNIVERSAL Shank Metal Cutting Blades - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Application	Pack QTY.	List	Bulk (50 Pcs.) Part #	List
 UJB23418M	2-3/4"	18T	UNIVERSAL SHANK JIG SAW BLADE	2-3/4" x 3/16" x .035	SCROLL METAL	5		UJB23418MB	
 UJB30018M	3"	18T	UNIVERSAL SHANK JIG SAW BLADE	3" x 3/8" x .035	METAL 18 GAUGE & UNDER	5		UJB30018MB	
 UJB30024M	3"	24T	UNIVERSAL SHANK JIG SAW BLADE	3" x 3/8" x .035	METAL 18 GAUGE & UNDER	5		UJB30024MB	
 UJB40014M	4"	14T	UNIVERSAL SHANK JIG SAW BLADE	4" x 3/8" x .035	WOOD, RUBBER METAL UP TO 1/8"	5		UJB40014MB	

UNIVERSAL Shank Wood Cutting Blades - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Application	Pack QTY.	List	Bulk (50 Pcs.) Part #	List
 UJB40006W	4"	6T	UNIVERSAL SHANK JIG SAW BLADE	4" x 3/8" x .035	HARD WOOD BOARD	5		UJB40006WB	
 UJB40010W	4"	10T	UNIVERSAL SHANK JIG SAW BLADE	4" x 3/8" x .035	HARD WOOD BOARD	5		UJB40010WB	



5/pk Retail Pack



All Purpose Reciprocating Blades - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Pack Description	Width / Length	QTY.	List
W636	6"	6T	WOOD & NAIL SLOPE	3/4" x 6" x .050	5	
W956	9"	6T	WOOD & NAIL	3/4" x 9" x .050	5	
W125	12"	6T	WOOD & NAIL	3/4" x 12" x .050	5	
M614	6"	14T	METAL	3/4" x 6" x .035	5	
M618	6"	18T	METAL	3/4" x 6" x .035	5	
M624	6"	24T	METAL	3/4" x 6" x .035	5	
M810	8"	10T	METAL	3/4" x 8" x .035	5	
M814	8"	14T	METAL	3/4" x 8" x .035	5	
M818	8"	18T	METAL	3/4" x 8" x .035	5	
M1218	12"	18T	METAL	3/4" x 12" x .035	5	



Now with On-Blade Barcode.

- ◆ Made In USA
- ◆ Same Bi-Metal Blades P. 66
- ◆ Slim-Line Retail Packs
- ◆ Price Per Pack



BARCODED

50/pk Retail Pack

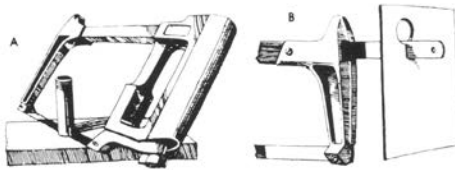
All Purpose Reciprocating Blades - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Pack Description	Width / Length	QTY.	List
W636-B	6"	6T	WOOD & NAIL SLOPE	3/4" x 6" x .050	50	
W956-B	9"	6T	WOOD & NAIL	3/4" x 9" x .050	50	
W125-B	12"	6T	WOOD & NAIL	3/4" x 12" x .050	50	
M614-B	6"	14T	METAL	3/4" x 6" x .035	50	
M618-B	6"	18T	METAL	3/4" x 6" x .035	50	
M624-B	6"	24T	METAL	3/4" x 6" x .035	50	
M810-B	8"	10T	METAL	3/4" x 8" x .035	50	
M814-B	8"	14T	METAL	3/4" x 8" x .035	50	
M818-B	8"	18T	METAL	3/4" x 8" x .035	50	
M1218-B	12"	18T	METAL	3/4" x 12" x .035	50	



- ◆ RED Cast Aluminum
- ◆ Light Weight
- ◆ Extremely Rigid
- ◆ Versatile
- ◆ 25,000 lbs Per Square Inch
- ◆ Includes 1 12" x 24T Bi-Metal Blade

This High Tension Hack Saw Frame features a **NEW Cushin' Grip** handle and end pieces made of die cast aluminum. It is light weight yet extremely rigid and high tensioned; which provides cleaner, surer cuts. The blade can be set at a 55° angle for special flush cutting jobs (see figure **A**). The blade can also be inserted into the front end of the hack saw frame, and used as a versatile compass saw (see figure **B**). This frame fits most standard tool boxes.



High Tension Hack Saw Frame

Part #	Description	List
278HX0002	High Tension Hack Saw Frame	



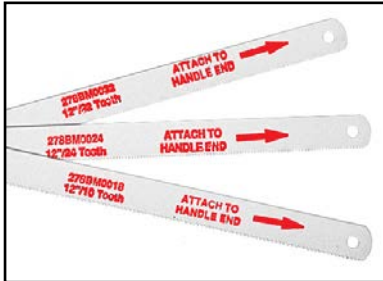
Made In



- ◆ Made In USA
- ◆ Bi-Metal
- ◆ Premium Quality
- ◆ White Finish

Hack Saw Blades - Bi-Metal

Part #	OAL	Teeth		Wide	Thick	QTY.	List
		Per Inch					
278BM0018	12"	18T	1/2"	.025	10		
278BM0024	12"	24T	1/2"	.025	10		
278BM0032	12"	32T	1/2"	.025	10		



Made In



- ◆ Made In USA
- ◆ Bi-Metal
- ◆ Premium Quality
- ◆ Standard or Variable Pitch
- ◆ White Finish
- ◆ Use In All Hand Held Band Saws



Band Saw Blades - Bi-Metal

Part #	OAL	Teeth		Wide	Thick	QTY.	List
		Per Inch					
279SB0010	44-7/8"	10T	1/2"	.020	3		
279SB0014	44-7/8"	14T	1/2"	.020	3		
279SB0018	44-7/8"	18T	1/2"	.020	3		
279SB0024	44-7/8"	24T	1/2"	.020	3		
279VP1014	44-7/8"	10/14	1/2"	.020	3		
279VP1418	44-7/8"	14/18	1/2"	.020	3		